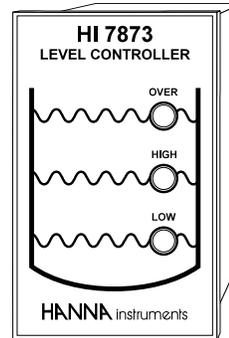


Instruction Manual

HI 7871- HI 7873 HI 7874 Level Controllers



<http://www.hannainst.com>



These Instruments are in
Compliance with the CE Directives

WARRANTY

HI 7871, HI 7873 and HI 7874 are warranted for one year against defects in workmanship and materials when used for their intended purpose and maintained according to instructions. This warranty is limited to repair or replacement free of charge.

Damages due to accident, misuse, tampering or lack of prescribed maintenance are not covered.

If service is required, contact the dealer from whom you purchased the instrument. If under warranty, report the model number, date of purchase, serial number and the nature of the failure. If the repair is not covered by the warranty, you will be notified of the charges incurred. If the instrument is to be returned to Hanna Instruments, first obtain a Returned Goods Authorization Number from the Customer Service department and then send it with shipment costs prepaid. When shipping any instrument, make sure it is properly packaged for complete protection.

To validate your warranty, fill out and return the enclosed warranty card within 14 days from the date of purchase.

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Hanna Instruments reserves the right to modify the design, construction and appearance of its products without advance notice.

Dear Customer,

Thank you for choosing a Hanna product. This manual will provide you with the necessary information for the correct operation of the instrument. Please read it carefully before using the controller. If you need additional technical information, do not hesitate to e-mail us at tech@hannainst.com. These instruments are in compliance with **CE** directives EN 50081-1 and EN 50082-1.

PRELIMINARY EXAMINATION

Remove the instrument from the packing material and examine it carefully. If any damage has occurred during shipment, immediately notify your Dealer or the nearest Hanna Customer Service Center.

Note: Conserve all packing material until the instrument has been observed to function correctly. Any defective item must be returned to the Dealer in its original packing.

GENERAL DESCRIPTION

HI 7871 and HI 7873 are 2-wire transmitter level controllers designed especially for long distance control of liquid levels in tanks (e.g. in biological and industrial water treatment). A complete system should consist of:

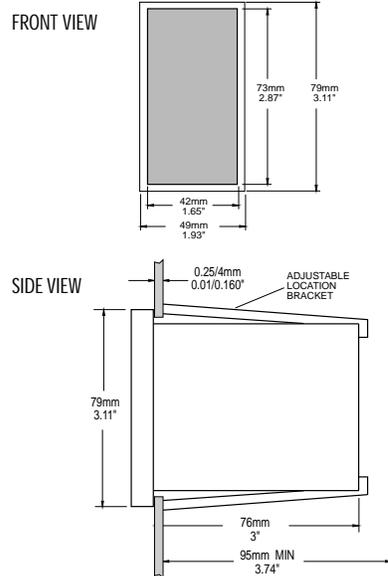
- HI 7871 or HI 7873 level controller;
- HI 7874 transmitter and sensor holder;
- HI 7164 11-pin connector;
- 3 or 4 measuring bars.

The level transmitter is basically a molded electrode holder with 4 sockets to screw in the level sensors. The longest bar has to be the common electrode and connected to the COM port. The remaining electrodes can be connected in any sequence, after cutting them to the required lengths. HI 7874 contains the completely resinated amplifier circuit and the 2-wire terminal board. It also comes with a mounting bracket for quick and easy installation.

HI 7874 uses stainless steel measuring bars and employs 9V peak to peak A.C. to measure the liquid level. It can be used in liquids with conductivity greater than 10 $\mu\text{S}/\text{cm}$ ($\mu\text{mho}/\text{cm}$).

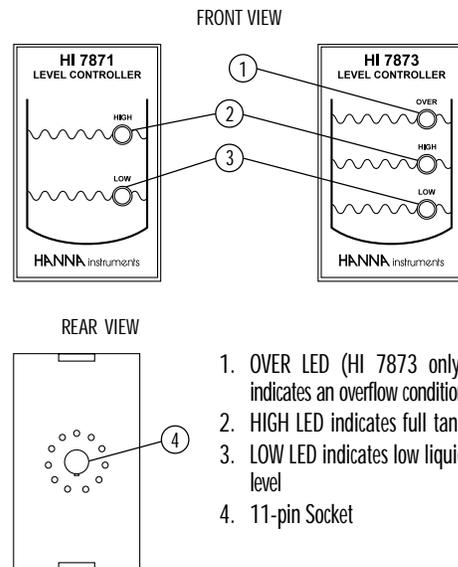
HI 7871 requires only 3 electrodes, whereas HI 7873 needs 4. HI 7871 is a basic high and low level controller. HI 7873 has an overflow alarm control as an additional feature.

MECHANICAL DIMENSIONS



Adjustable brackets (supplied) allow the controller to slide into the cutout and hold the unit in place. 95 mm (3.74") is the minimum space required to install the controller with the cables connected.

FUNCTIONAL DESCRIPTION



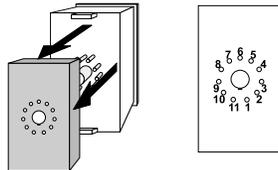
SPECIFICATIONS

	HI 7871	HI 7873
Level Adjustment	High, Low	High, Low, Over
Level Indication	High, Low	High, Low, Over
Transmission	300 m (990') max	
Socket/Connector	11-pin connector	
Sensing Bars*	3	4
Transmitter*	HI 7874	
Output Contact	One, 2A/220V relay for up to 1,000,000 closures	Two, 2A/220V relays for up to 1,000,000 closures
Power Supply	110/115V or 220/240V –50/60 Hz	
Environment	0 to 50°C (32 to 122°F) Max. 85% RH non-condensing	
Dimensions	79 x 49 x 95 mm (3.1 x 1.9 x 3.7")	
Weight	130 g (4.6 oz.)	

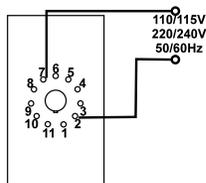
* Not included with HI 7871/7873.

CONNECTIONS

- Remove the 11-pin connector from the rear of the level controller.

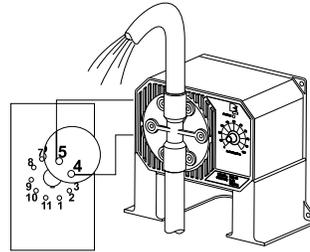


- Connect a 2-wire power cable to terminals #2 and #7 (no ground connection).

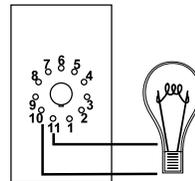


- Connect the output terminals #4 (common) and #5 (low) to a relay switch (max 2A/220V) to start and stop a pump or to open and close an electrovalve. These two contacts act only as a switch and the pump or electrovalve have to be powered independently.

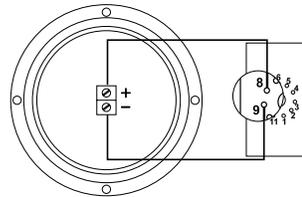
The common terminal (#4) and #3 can also be connected to a device to indicate a "full tank" state.



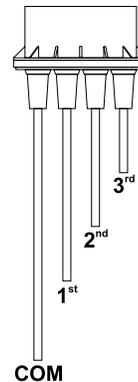
- With HI 7873, connect terminals #10 and #11 to an alarm for monitoring Over Flow condition.



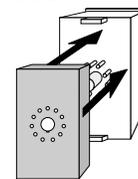
- Remove the cover of HI 7874 (bar holder) and connect a 2-wire cable from #8 to positive (+) and #9 to negative (-) terminals of the holder.



- Screw the longest bar to the hole marked as COMM. This bar will be used as the reference electrode. Screw the other measuring bars into the remaining sockets in any order. The bars should be cut to the required lengths for low, high and over. The reference (COM) and the low bar (1st) can be the same length.

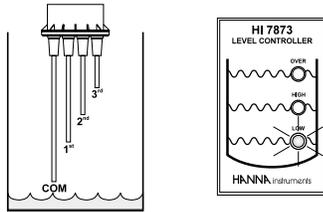


- With HI 7871, connect only 3 bars to the holder: reference, low and high. With HI 7873, connect 4 bars to the holder: reference, low, high and over.

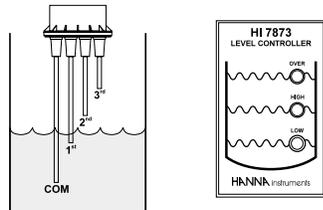


OPERATIONAL GUIDE

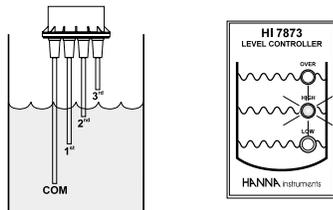
- Turn on the power supply. After approx. 8 seconds, the controller can activate a pump or electrovalve.
- When liquid level is below the COM (reference) or the 1st bar, LOW LED turns on and output contacts (#4 & #5) close, activating a pump/electrovalve:



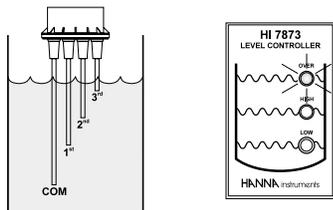
- When liquid level reaches the low (1st) bar, LOW LED goes off but the contacts (#4 & #5) remain closed:



- When liquid level reaches the high (2nd) bar, HIGH LED turns on and the output contact (#5) opens (pump/electrovalve deactivated) while #3 & #4 close:

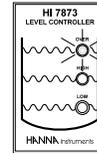


- With HI 7873, if after reaching HIGH level, liquid level continues to rise and reaches the 3rd bar, the alarm contacts close and the OVER LED comes on:

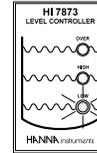


- Subsequently, when liquid level drops below the 3rd bar, OVER LED goes off and HIGH LED comes on. When liquid level drops below the 2nd bar, HIGH LED goes off. LOW LED lights up when the level drops below the 1st bar.
- HI 7873 can also detect faulty conditions, such as a short or open circuit, in the 2-wire connection between #8 and #9 terminals with HI 7874 bar holder.

If the 2-wire is shorted, the OVER LED goes on and the alarm contacts close.



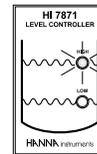
If the 2-wire is damaged and the circuit is open, LOW LED goes on and the alarm contacts close.



- With HI 7871, LOW LED goes on with an open circuit. If the LOW LED remains lit but the pump/electrovalve is not activated, it indicates an open circuit.



A short circuit will instead give a HIGH LED indication.



Note: It takes about 8 seconds for the controller to activate the relay from when an alarm condition occurs.

ACCESSORIES

- HI 7164 11-pin connector
- HI 7875/P Sensing bars, 5 pcs, 50 cm long (1.5')

Note: The sensing bars are made in such a way that they can be screwed into each other to provide any required length. It is recommended to keep the bars separate with a non-conductive material such as plastic to ensure they do not touch each other, specially in deep tanks.

CE DECLARATION OF CONFORMITY

 CE <i>DECLARATION OF CONFORMITY</i> We Hanna Instruments Srl V.le delle industrie 12 35010 Ronchi di Villafranca (PD) ITALY herewith certify that the level controller/transmitter HI 7871 HI 7873 HI 7874 have been tested and found to be in compliance with the following regulations: IEC 801-2 Electrostatic Discharge IEC 801-3 RF Radiated IEC 801-4 Fast Transient (not HI 7874) EN 55022 Radiated, Class B Date of Issue: 20-05-1996  D. Volpato - Engineering Manager On behalf of Hanna Instruments S.r.l.

Recommendations for Users

Before using these products, make sure that they are entirely suitable for the environment in which they are used.

Operation of these instruments in residential areas could cause unacceptable interferences to radio and TV equipment.

Any variation introduced by the user to the supplied equipment may degrade the instrument's EMC performance.

For HI 7874 only:

The measuring bars at the end of the sensor are sensitive to electrostatic discharges.

Avoid touching these bars at all times.

Connection to level controller should be done with the recommended ferrite close to level controller.